

MILLING PROMOTION

HIGH-FEED // SINGLE-SIDED
12MM SERIES
DNT-2024-13

DAPRA®

WORKHOLDING • INDEXABLE MILLING • POWER TOOLS



Get **FREE** 12mm High-Feed Cutter Bodies!

Put DAPRA's most robust indexable High-Feed tooling to the test in your toughest applications. 12mm inserts are available in 3 different geometries and are well-suited to a wide range of materials, from tool steel to superalloys. With a .060" max DOC and feed rates up to .050" FPT, these tools deliver outstanding Metal Removal Rates – even on lighter-duty machines.

FREE END MILL

- when you buy 70 inserts*

- OR -

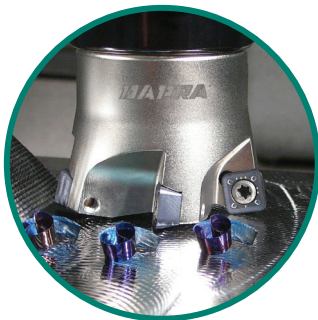
FREE SHELL MILL

- when you buy 10 inserts per pocket*



Use promo code **PRO-HF2024**.

* Inserts **must** fit the selected free cutter – you may mix-and-match edge types and coatings.



CHALLENGE US

to unlock additional savings when you test DAPRA High-Feed tools against your current solution. Scan the QR to initiate the challenge! Or visit dapra.com/HFapp.



Download our High-Feed catalog pages for full specifications, speeds and feeds and more. dapra.com/HFcat

Pertains to Single-Sided 12mm Series High-Feed products only.

Promo ends 1/31/2025. Subject to change without notice. See dapra.com/promos for additional terms.



Medical



Aerospace



Automotive



Rail



Oil and Gas



Steel



Stainless



Iron



Face



Shoulder



2D Profile



3D Profile



DAPRA NEXT TECHNOLOGY



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Power Generation



Heavy Industry



General Engineering



Firearms



Non-Ferrous



Super Alloys



Hardened



Slot



Chamfer



Hole



Pocket

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12MM HIGH-FEED INDEXABLE TOOLING

SINGLE-SIDED INSERT PLATFORM

CUTTER BODIES

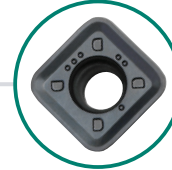


END MILLS
1 1/4" - 1 1/2"



SHELL MILLS
2" - 6"

INSERTS



12MM IC

12MM HIGH-FEED CUTTER BODY PART NUMBERING:

HFSM200-075-R4-4C

PLATFORM	TOOL TYPE	OD	TOOL SPECIFIC	SERIES	# OF FLUTES
HF = Single-Sided	SM = Shell Mill EM = End Mill	200 = 2.000"	Shell Mill = Arbor Dia. End Mill = Effective Length	R4 = 12mm	"C" denotes coolant thru tool

12MM HIGH-FEED INSERT PART NUMBERING:

RF-12-D-DMK35-HM

PLATFORM	SIZE (MM IC)	EDGE TYPE	GRADE	COATING
RF = Single-Sided		D = High-Shear T = T-Land F = Heavy T-Land		

12mm Series Cutter Bodies

Type	EDP	Description	OD	Min. Insert Purchase Required	List Price
End Mills	60600	HFEM125-300-R4-2	1.250"	70	\$411.05
	60610	HFEM125-500-R4-2	1.250"	70	\$411.05
	60620	HFEM150-350-R4-3	1.500"	70	\$438.76
	60630	HFEM150-550-R4-3	1.500"	70	\$507.99
Shell Mills	60700	HFSM200-075-R4-4C	2.000"	40	\$421.44
	60710	HFSM200-075-R4-5C	2.000"	50	\$415.85
	60720	HFSM250-100-R4-5C	2.500"	50	\$472.25
	60730	HFSM300-100-R4-6C	3.000"	60	\$575.88
	60740	HFSM400-150-R4-8	4.000"	80	\$664.67
	60750	HFSM500-150-R4-8	5.000"	80	\$786.31
60760	HFSM600-200-R4-9	3.000"	90	\$790.93	



12mm Series Inserts

EDP	Description	List Price
64094	RF-12-D-DMK35-HM	\$15.23
64090	RF-12-D-DMK30-TCI	\$14.51
64390	RF-12-T-DMP25-TCI	\$14.51
64060	RF-12-D-DMK30-GLH	\$14.51
64690	RF-12-F-DMK30-TCI	\$14.51
64660	RF-12-F-DMK30-GLH	\$14.51
64360	RF-12-T-DMP25-GLH	\$14.51
64192	RF-12-T-DMK15-GLH	\$14.51
64260	RF-12-T-DMK30-GLH	\$14.51
64160	RF-12-D-DMP25-GLH	\$14.51
64695	RF-12-F-DMK30-TS	\$15.23
64685	RF-12-F-DMK30-HM	\$15.23
64290	RF-12-T-DMK30-TCI	\$14.51
64085	RF-12-D-DMK30-HM	\$15.23
64095	RF-12-D-DMK35-IN	\$16.76
64125	RF-12-D-DMP25-HM	\$15.23
64285	RF-12-T-DMK30-HM	\$15.23
64196	RF-12-T-DMK15-HM	\$15.23
64385	RF-12-T-DMP25-HM	\$15.23
64087	RF-12-D-DMK30-TS	\$15.23
64295	RF-12-T-DMK30-TS	\$15.23
64198	RF-12-T-DMK15-TCI	\$14.51
64197	RF-12-T-DMK15-TS	\$15.23
64395	RF-12-T-DMP25-TS	\$15.23
64062	RF-12-D-DMK30-IN	\$16.38
64185	RF-12-D-DMP25-TCI	\$14.51



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